Caltrans' Controller Cabinet Standards

Models 33x, 33xL and 34xLX Present and Future

GUEST SPEAKER

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Scope of Presentation

- Caltrans' 1989 Standard Cabinets
- L Cabinets TEES 2009
- LX Cabinets TEES 2009 Errata No. 2



Caltrans Cabinet Standards

THE MODEL SERIES

332, 334 & 336



Traffic Signal Control Equipment Specifications (TSCES) 1989

The Caltrans Controller Cabinet Standard is...

- Safe cabinet with 5 conditions for flash
- Manual and external flash reset
- Parallel I/O cabinet design
- 8-phase, 4-pedestrian
 operation (2 right-turn
 overlaps available)

- 36 detector channel capability (3 per left-turn, 6 per through movement)
- 2-channel or 4-channel industry standard detection modules
- Service required, single phase, 120 V

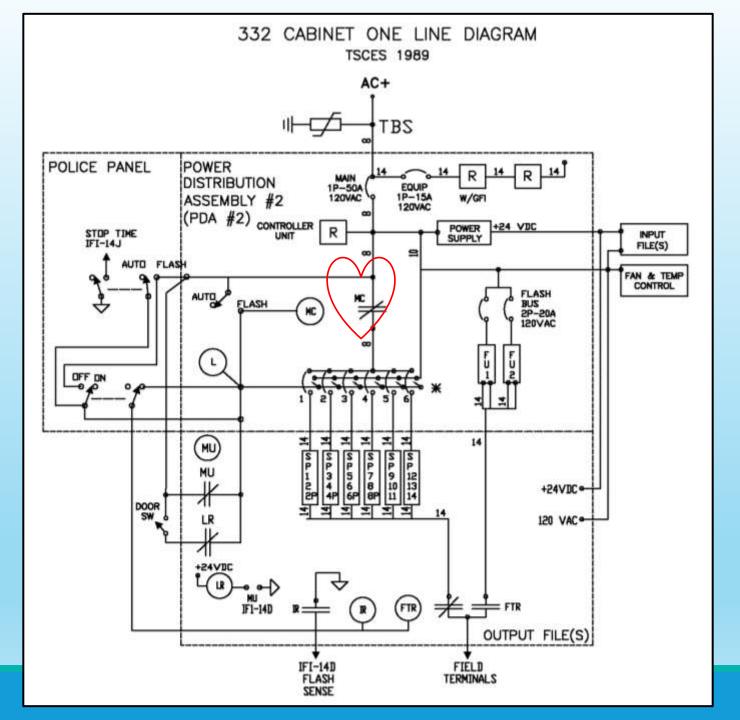


Cabinet Key Components

- Housing 1B
- ■19" rack
- Mercury contactor
- Input files I and J
- Power Distribution Assembly (PDA)
- Output file
- Model 206 Power Supply
- Model 210 Conflict Monitor
- Houses a Model 170 or Model 2070 Controller









PDA Front



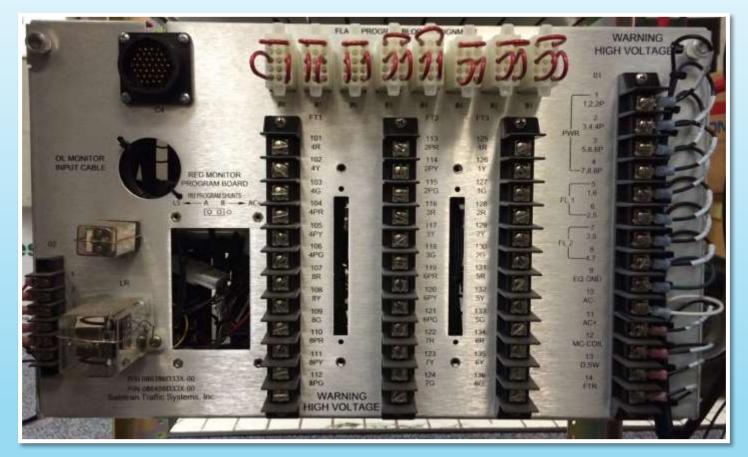


PDA Back





Output File Back





Issues with 1989 Design Spec

- 27-year-old specifications and design
- Designed for incandescent signal heads
- Assembly Bill AB 1415
 - Prohibits the use of Mercury Contactors after January 2006
- California Department of Toxic Substances Control (DTSC) exempts Caltrans and McCain until July 1, 2009



Issues with 1989 Design Spec Continue

- One vendor on Caltrans' QPL
- ITS Cabinet not ready
- NEC and other obsolesce issues
- Lacking BBS Standard Interface
- Not in TEES



L Cabinets TES 2009

THE L SERIES CABINETS

332L, 334L & 336L



L Cabinet Key Differentiators

- Drawer shelf for laptop support and storage
- PDA xL
- Model 206L Power Supply
- SPA
- SSR
- Standard BBS Interface
- HI relay
- K24 relay





L Cabinet Function Differentiators

- L's green design reduces energy consumption through the use of a power-saving, high-efficiency power supply and eliminates the use of the harmful toxic mercury.
- Energy Saving-Switch-Mode Power Supply (SMPS), Model 206L
- Raw and Clean Power Circuits
- Service Panel Assembly (SPA) with replaceable surge suppressor
- Reduced circuit capacity for LED Signal Heads
- SSR Failure Indicator Circuit



Model 206L Power Efficiency

| LOAD | Model 206 | Model 206L |
|---------|----------------|------------|
| | Efficiency (η) | |
| 1 Amp | 43 % | 75 % |
| 2.5 Amp | 60 % | 84 % |
| 5 Amp | 69 % | 86 % |



Power Savings Calculations

- Pd = Pout ($1/\eta 1$) @ $\eta = 60\%$ for Model 206
- Pd = 60 (1/0.60 1)

Pd= 40 Watts

@η = 84% for Model 206L

Pd = 60 (1/0.84 - 1)

Pd = 11.43 Watts

Psavings = 40 – 11.43 = 28.57 Watts

Psavings in kWh per Year 28.57 x 24 x 365 = 250kWh



Caltrans Yearly Energy Savings

- At 50% load, the Model 206L will save 250kWh per year per cabinet.
- With a typical energy cost at \$0.10 /kWh, resulting a typical savings \$25 per cabinet annually, when compared to the Model 206.
- With half of the 10,000 locations using the L Cabinet, it would amount to a savings of \$ 25x 5000 = \$125,000 per year

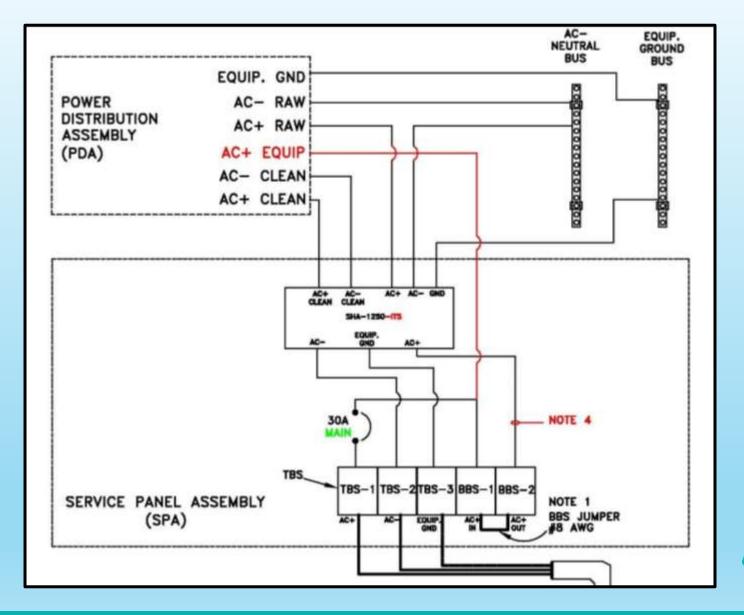


SPA Key Components

Main Circuit Breaker

- Surge Suppressor and Filter
- BBS Standard Interface
- Provides the Clean and Raw Power Circuits





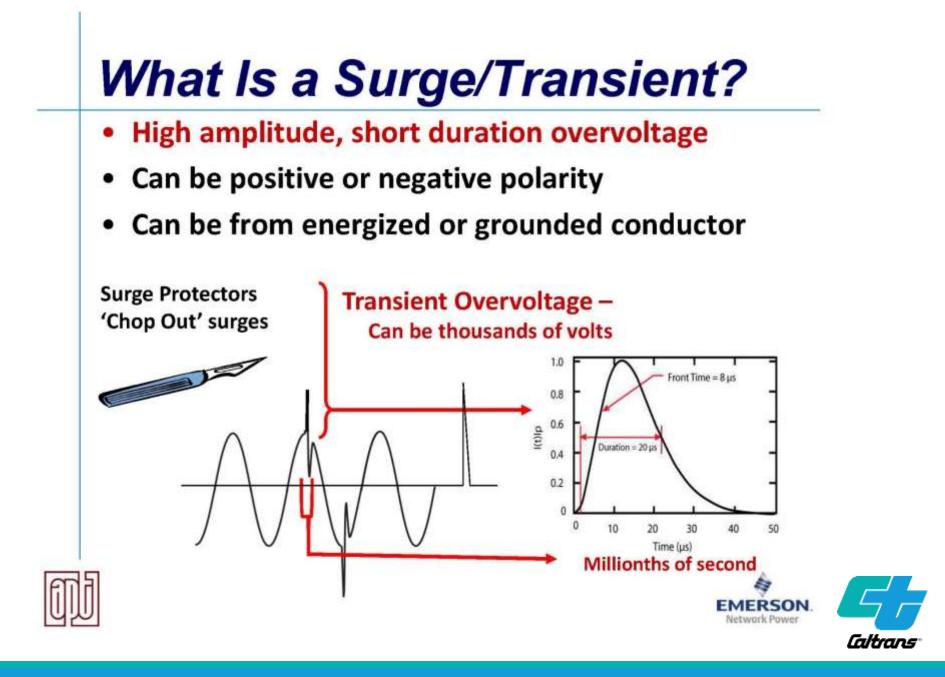


SPA



What is the purpose of the HE1750 or SHA-1250 filtering surge protector?

- The device provides clean power to sensitive electronic equipment:
 - 2070 Controller
 - Cabinet Power Supply
 - Input Assembly(s)
- It is rated for 15 amperes
- It is both a line filter and surge suppressor

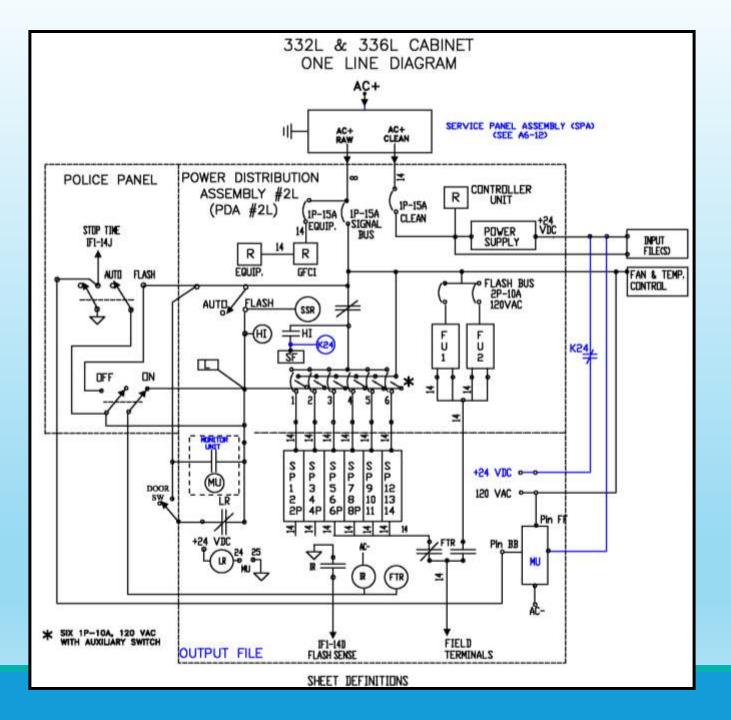


When to replace the HE1750 or SHA-1250 filtering surge protector?



Green On: Normal Green Off: Replace Red Off: Normal Red On: Check Green On: Normal Green Off: Replace Yellow Off: Normal Yellow On: Check







Cabinet Key Functionality

| 5 Conditions for Intersection FLASH | | Causes |
|-------------------------------------|---|----------------------|
| 1 | Manual Flash Mode by PDA Switch | Maintenance |
| 2 | Removal of MU and Door Close | Maintenance |
| 3 | Circuit Breaker Fails and Switch ON | CB fails |
| 4 | Manual Flash Mode via Police Panel (causes stop time) | Police |
| 5 | Flash Mode by MU | Model 206L fails |
| | | Model 2070 WDT stops |
| | | Green conflict |
| | | Yellow conflict |



PDA 2L







Meet the LX

CALTRANS LATEST CABINET STANDARD



LX Cabinet







LX Cabinets TEES 2009 Errata #2 December 2014

THE LX SERIES

342LX, 344LX & 346LX



LX Series Assemblies

Product Differentiators



Model 206L Power Supply



Model 764 Pre-Emption Unit



Model 242L DC Isolator



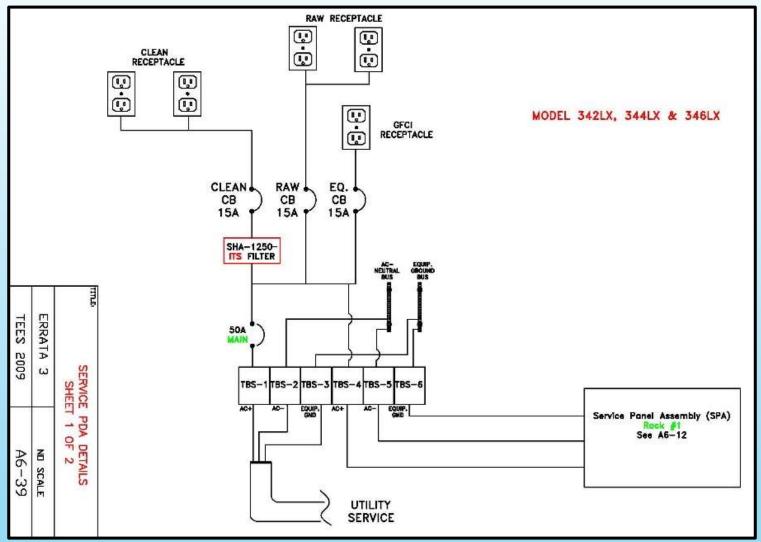
LX Cabinet Key Differentiators

- Housing #3
- PDA LX; redesigned PDA to be touch safe
- Removal of 120 VAC from Input file
- Output file model LX; redesigned to be touch safe
- Integrated C11 harness for bicycle detection

4 fans

- LED lighting
- Two standard 19" racks
- Uses model 242L DC Isolator
- Service PDA
- Powder coated over aluminum with federal standard 595C, # 17178 color

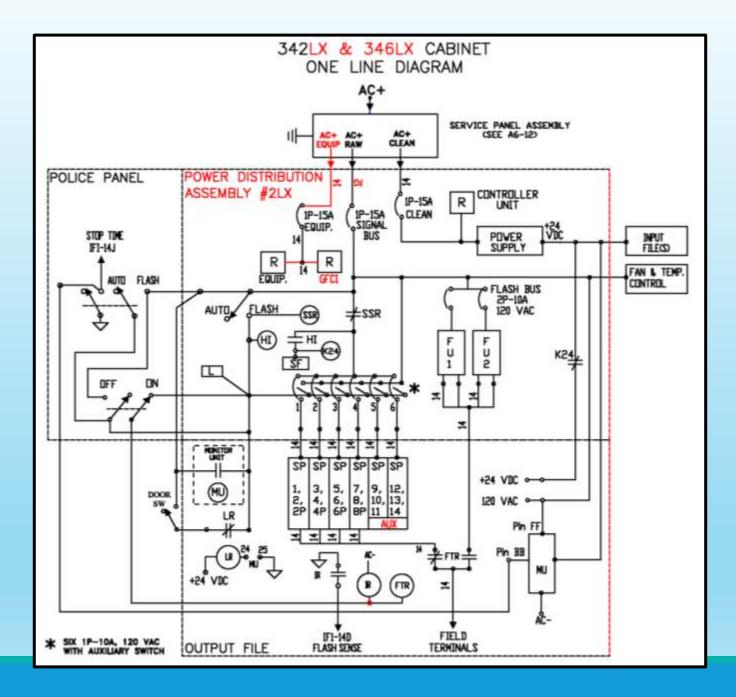






LX Series Assemblies SPDA





Caltrans

PDA 2LX, Front





PDA 2LX, Back





Why LX Cabinets

•Users need for more rack space for traffic signal equipment

•Users need for more space for ITS equipment

Most Important: Personal Safety

 National Fire Protection Association (NFPA) 70E and need for a Touch Safe Cabinet.



Features & Benefits

- Solid state relay (SSR) (Mercury Contactor replacement)
- SSR Fault Indicator Light
- Relay safety feature interrupts 24 VDC control to the load switches if the SSR fails during a flash condition
- Programmable "Yellow/Red" or "All Red" flashes through the use of flash plugs

- DC isolation inputs for pedestrian push buttons and special functions
- 210/2010 signal monitor slot
- Transient voltage & surge suppression filter
- Drawer / shelf combination
- C11 harness
- Lights, LED



Personal Safety

NFPA Rules & Regulations



NFPA 70 Requirements

- Guarding of the Live Parts (Article 110-27):
 - Live parts of electrical equipment operating at 50 volts or more shall be guarded against accidental contact....
- Arcing Parts (Article 110.18):
 - Parts of electrical equipment that in ordinary operation produce arcs, sparks, flames, or molten metal shall be enclosed....



Personal Safety

OSHA Rules & Regulations



 Occupational Safety and Health Act (OSHA) has similar requirements to NFPA.

- Until now, current traffic standards did not address guarding of live and arcing parts:
 - NEMA
 - TSCES
 - ITS Cabinet Standard
 - TEES



Why 50 Volts? The Technical Details

•6 mA-16 mA is known as "let-go" current range for human body.

| Definitions: | Term | Abbreviation | Measurement |
|--------------|------------|--------------|-------------|
| | Resistance | R | Ohm |
| | Voltage | V | Volt |
| | Current | I | Ampere |

Resistance of human body

- R (total) = R (skin-in) + R (internal) + R (skin-out) + R (point of contact)
- R (total) = 1,000 + 300 + 1,000 + 3,000 = 5,300 Ohm*

* The 5300 Ohm may vary depending on a person size, humidity, etc.



Why 50 Volts? More Technical Details

Ohm's Law: I=V/R

•For a 120 volt system:

120 V / (5300 Ohm) = 0.022A or 22mA

•For a 50 volt system:

50 V / (5300 Ohm) = 0.009A or 9mA

9 mA falls between 6 mA-16 mA "let-go" range.



Types of Electrical Hazards

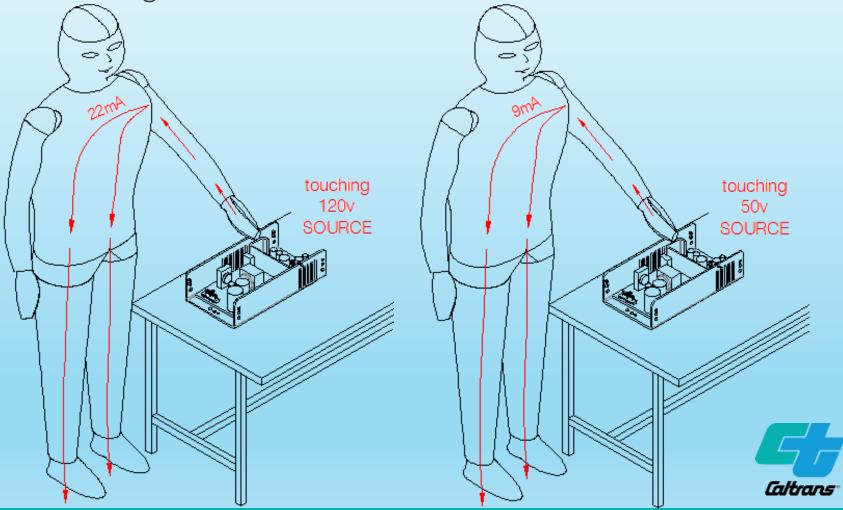
The relationship for a 60-cycle, hand-to-foot shock of one second duration:

| Current Level | Probable Effect on Human Body |
|---------------------|--|
| 1 mA | Perception level. Slight tingling sensation. Still dangerous under <u>certain</u> <u>conditions</u> . |
| 5 mA | Slight shock felt; not painful but disturbing. Average individual can let go. Strong involuntary reactions to shocks in this range may lead to injuries. |
| 6 – 16 mA | Painful shock, begin to lose muscular control. Commonly referred to as the freezing current or "let-go" range. |
| 17 – 19 mA | Extreme pain, respiratory arrest, severe <u>muscular contractions. Individual cannot</u> <u>let go</u> . <u>Death is possible</u> . |
| 100 mA to 2 Amps | Ventricular fibrillation (uneven, uncoordinated pumping of the heart.) Muscular contraction and nerve damage begins to occur. <u>Death is likely</u> . |
| > 2 Amps | Cardiac arrest, internal organ damage, and severe burns. <u>Death is probable</u> . |



Why 50 Volts?

So Basically... 9 mA Falls Between 6mA – 16 mA "Let-Go" Current Range



Solutions for Personal Safety

Design and build equipment less than 50 volts

- It would involve massive number of equipment manufacturers
- While this may occur in near-term, it is not an immediate solution
- Provide Personal Protective Equipment (PPE) for all employees working with high voltage equipment
 - PPE is not cheap and requires continual training on proper use
- Design your cabinet assembly to guard against accidental contact and arc flash
 - The TEES 2009 Errata #2 LX Series Cabinet offers a solution



LX Series Assemblies

KEY PRODUCT DIFFERENTIATORS

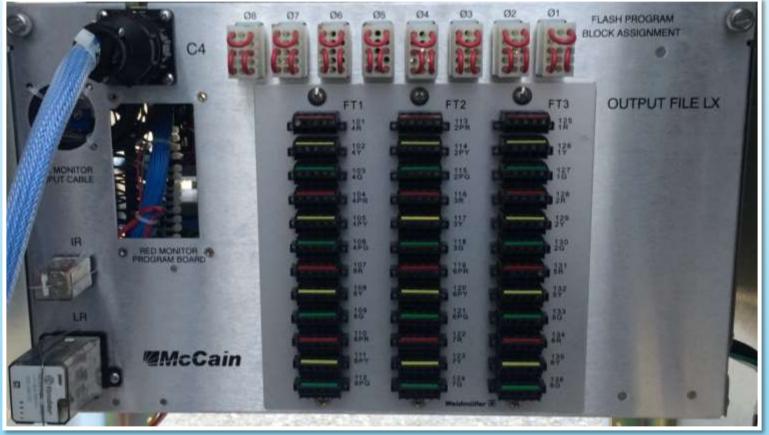


LX Series Assemblies

- Forward thinking proactive approach
- Addresses NFPA 70E/ OSHA
- Continue to utilize the 170/2070 controller, firmware and standard plug-ins



Output File LX





LX in the Field

DEPLOYMENTS & AVAILABILITY



Current LX Cabinet Deployment

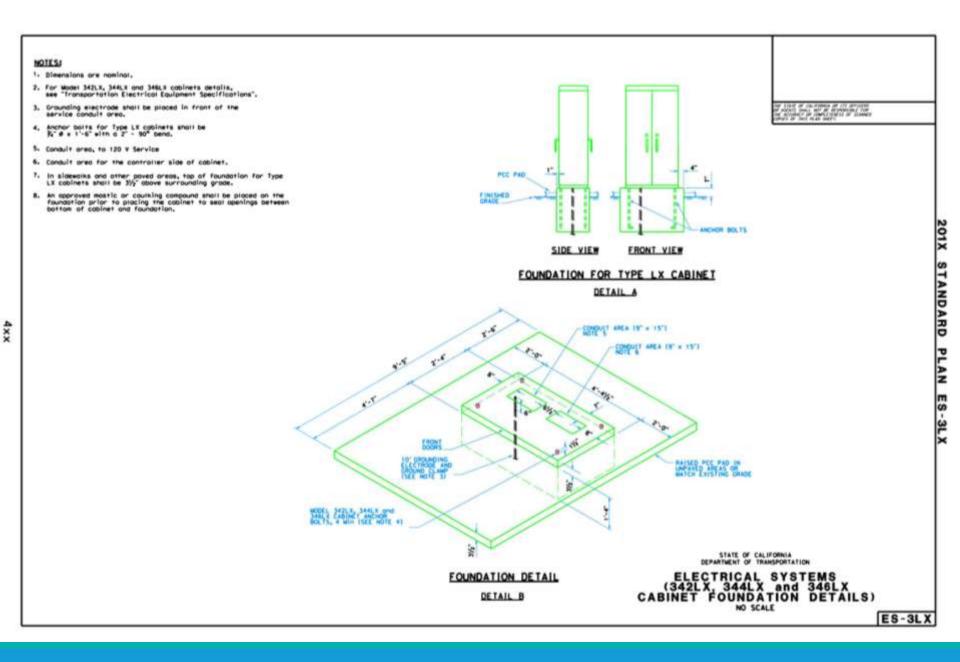
| Cabinet Model | Caltrans District | QTY | Project | Date |
|---------------|--------------------------|-----|--------------------------|------------|
| 342LX | 12 | 50 | 1405 Improvement Project | 2018 |
| 342LX | 8 | 4 | SR-91 Project RCTC | April 2016 |
| 344LX | 10 | 11 | Various | Early 2016 |



District 10 Fiber Deployment







Master Purchase Agreement

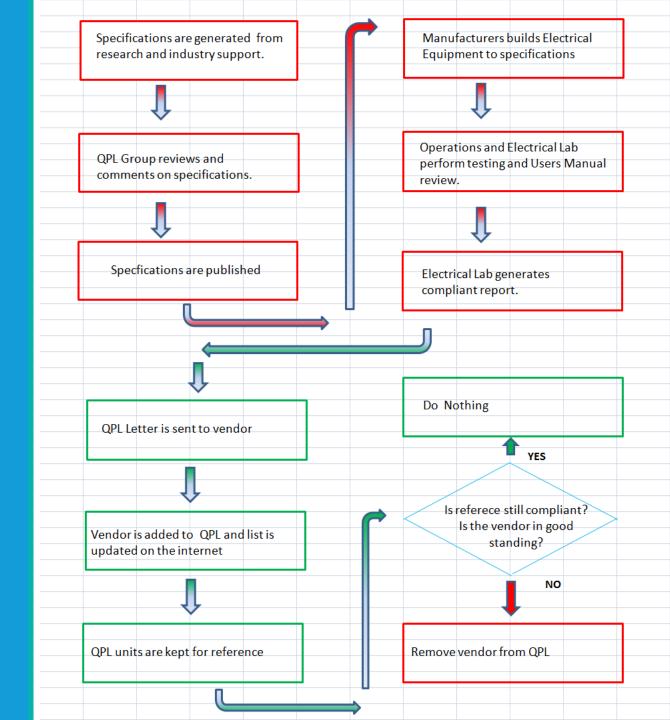
Current MPA with McCain Traffic

| Cabinet | Price | LX vs L Price |
|-------------|--------|---------------|
| Model 342LX | \$4214 | \$348 |
| Model 332L | \$3867 | |
| Model 344LX | \$3640 | \$743 |
| Model 334L | \$2893 | |

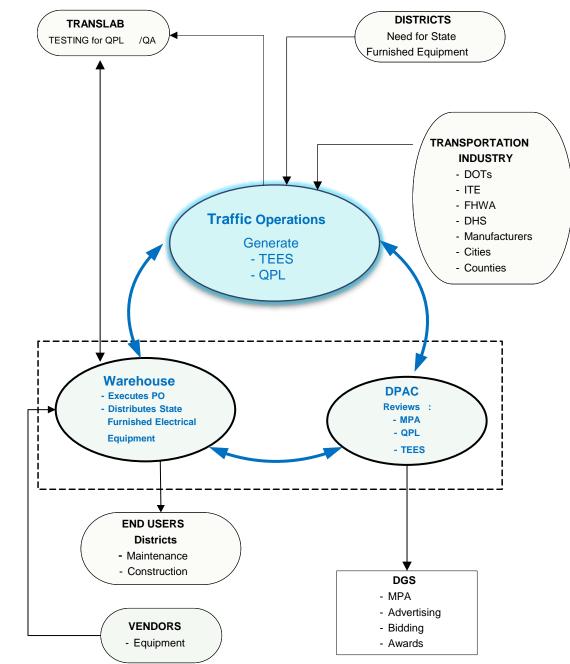


QPL Process

for State Furnished Material



Procurement Process for Electrical Equipment



Manufacturers

I really like the LX Cabinet! Who Makes it?









- The traffic signal cabinet standards and specifications do not cover the personal safety of the personnel. It has always been assumed that the people who have access to cabinets are qualified, trained and experienced.
- Other groups such as the ITS group and consultants may have access and may not have proper training or knowledge of the risk of working around high voltage equipment.
- The TEES 2009 Errata #2 LX Series Cabinet offers a solution.



Any Questions?

THANK YOU!



Acronyms

- BBS Battery Backup System
- CB Circuit Breaker
- DC Direct Current
- DGS Department of General Services
- DHS Department of Homeland Security
- DOTs Departments of Transportation other than Caltrans
- DTSC California Department of Toxic Substances Control
- DPAC Division of Procurement and Contracts
- FTR Flash Transfer Relay



- FWHA Federal Highway Administration
- GFCI Ground Fault Circuit Interrupter
- HI Health Indicator Relay
- l Current
- I/O Input/ Output
- IR Isolation Relay
- ITE Institute of Transportation Engineers
- ITS Intelligent Transportation System
- kWh Kilo Watt Hour
- L Flash ON Indicator Lamp
- LR Logic Relay



| MC | Mercury Contactor |
|------|---|
| MPA | Master Purchase Agreement |
| MU | Monitor Unit |
| mA | Milliamperes |
| NEMA | National Electrical Manufacturers Association |
| NFPA | National Fire Protection Association |
| OSHA | Occupational Safety and Health Act |
| PD | Power Dissipated |
| PDA | Power Distribution Assembly |
| РО | Purchase Order |
| PPE | Personal Protective Equipment |



| QA | Quality Assurance | |
|----|-------------------|--|
| | | |

- QPL Qualified Products List
- SF SSR Failure Indicator
- SMPS Switch-Mode Power Supply
- SP 1 Switch Pack Number 1
- SPA Service Panel Assembly
- SSR Solid State Relay
- TBS Terminal Block-Service
- TEES Transportation Electrical Equipment Specifications
- TSCES Traffic Signal Control Equipment Specifications
- V Voltage
- WDT Watchdog Timer



Links of Interest and References

Transportation Electrical equipment Specifications (TEES)

- www.dot.ca.gov/trafficops/tech/tees.html
 - 91 Project Fast Forward
- www.sr91project.info/design-build-schedule

Orange County Transportation Authority

www.octa.nethttp://www.octa.net/Projects-and-Programs/All-Projects

Surge Protection 2015, Pete Ganci, BSET, Sales Engineer at Emerson

www.aptsurge.com/salesindustrialspecialtyusa.aspx

McCain, Inc.

www.mccain-inc.com

Safetran

www.safetran-traffic.com

Eberle Design Inc. (EDI)

www.editraffic.com

